

107642
Nose Plug
Stopfen
Material: PA, grey
Werkstoff: PA, grau

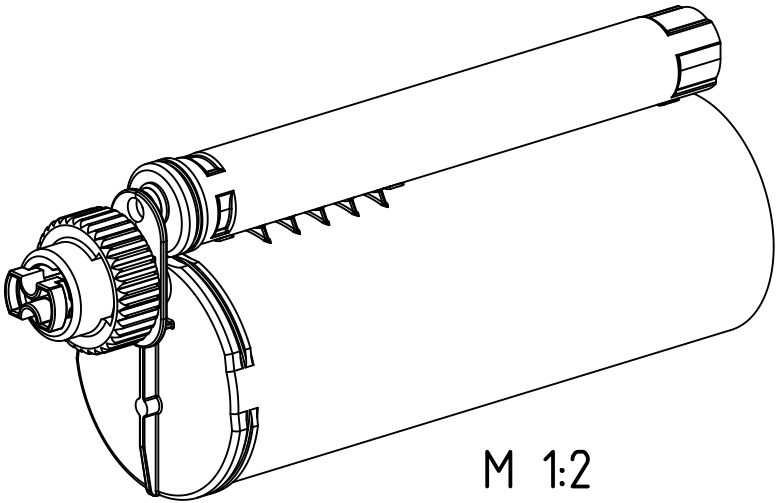
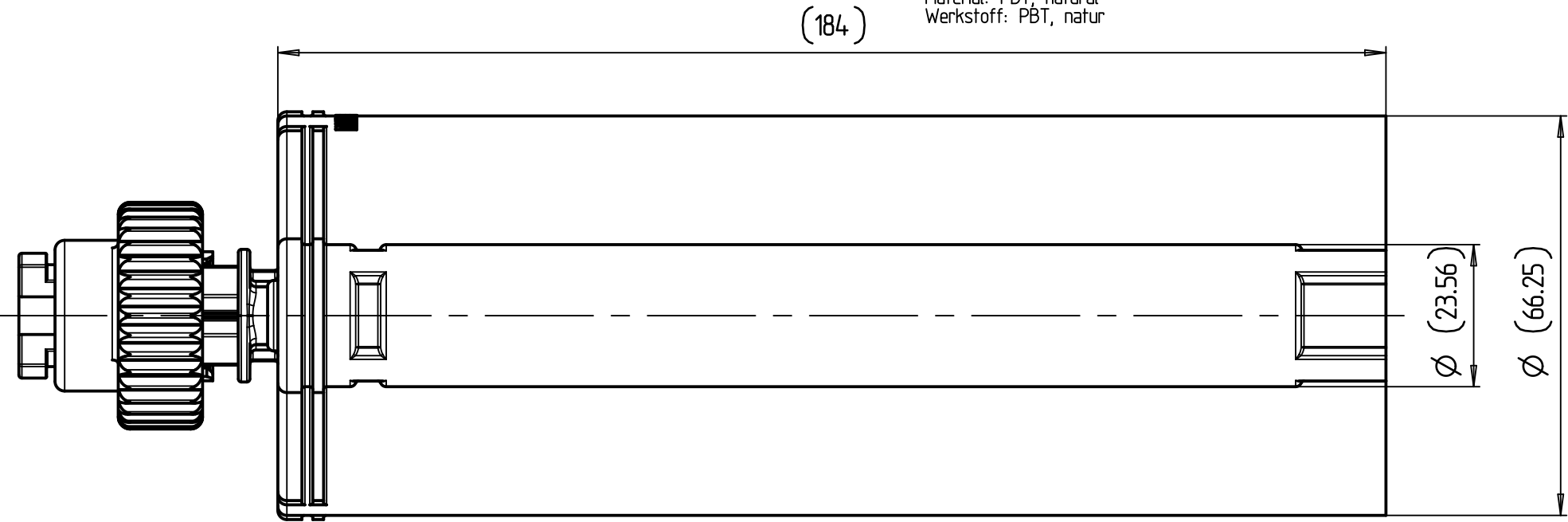
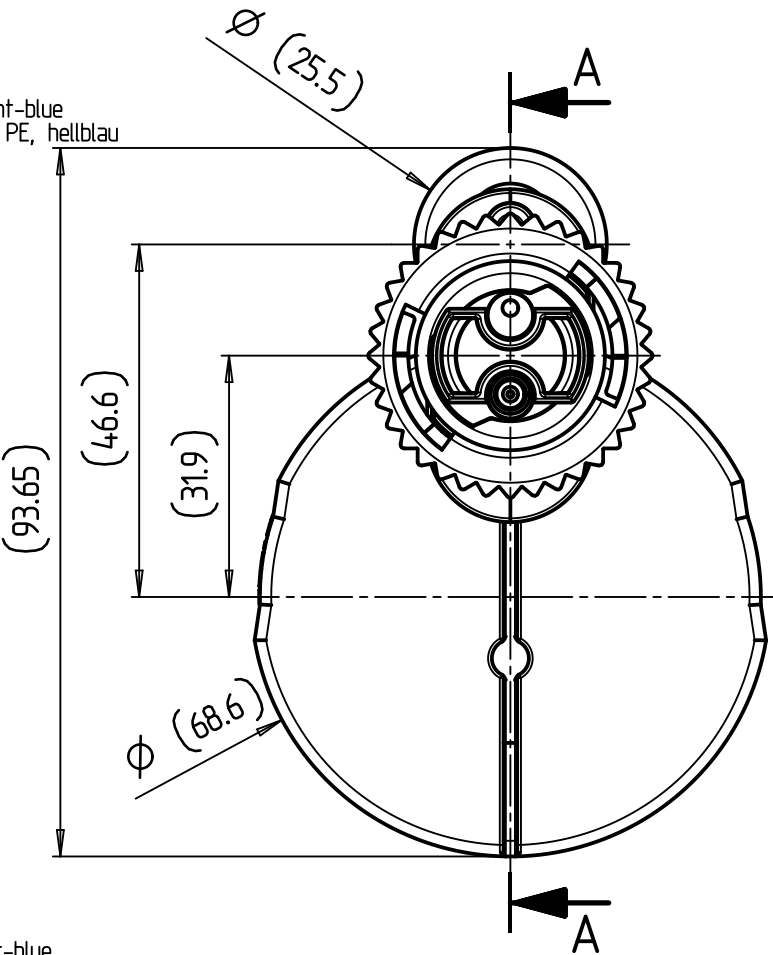
107646
Bayonet Ring
Bajonetting
Material: PP, natural
Werkstoff: PP, natur

Schnitt A-A

11111
Piston B
Kolben B
Material Piston: PA, grey
Werkstoff Kolben: PA, grau
Material Piston Plug: PE, light-blue
Werkstoff Kolbenverschluss: PE, hellblau

11110
Piston A
Kolben A
Material Piston: PA, grey
Werkstoff Kolben: PA, grau
Material Piston Plug: PE, light-blue
Werkstoff Kolbenverschluss: PE, hellblau

167205
Cartridge
Kartusche
Material: PBT, natural
Werkstoff: PBT, natur



Flash max. 0.3 mm
Grat max. 0.3 mm

All diameters according to mean circle (Gauss)
Alle Durchmesser entsprechend Ausgleichskreis (Gauss)

Out of roundness due to bulk storage not accounted for
Lagerbedingte Unrundheit nicht berücksichtigt

General tolerances		Linear dimension										Radius, chamfer										Angle (nominal dimension=short side)		Form tolerances: Surface area principle			
		Nominal size										Radius, chamfer										Angle (nominal dimension=short side)					
Plastic parts	above size until	0	1	3	6	10	15	22	30	40	53	70	90	120	160	200	250	315	400	0	3	6	0	10	50	120	400
	Tolerance	± 0.10	± 0.11	± 0.12	± 0.14	± 0.17	± 0.20	± 0.24	± 0.28	± 0.33	± 0.40	± 0.50	± 0.60	± 0.75	± 0.95	± 1.15	± 1.45	± 1.80	± 0.20	± 0.50	± 1.00	± 1°	± 0°30'	± 0°20'	± 0°10'		

Description Set 400, 10:1, PBT natural Set 400, 10:1, PBT natur SULZER Copyright© by Sulzer Mixpac AG. The content of this document is and remains the intellectual property of Sulzer Mixpac AG. It is submitted to the recipient without granting any license. It shall not be copied, reproduced or duplicated wholly or partly or made available to third parties without the previous written permission of Sulzer Mixpac AG.	uncontrolled copy when printed		Designed	25.03.2020	RLA
			Released	22.07.2020	BGI
	Size A3	Scale 1:1	ISO "E"	Sulzer-ID 167186	Layout A
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