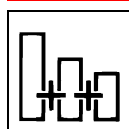
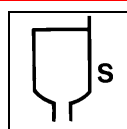


30102 – CARBON LOOK FINISH

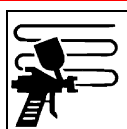


1000 g +
500 g +
300 g

Pot life at 20°C: 4 h



20" FC 4
at 20°C



Ø1.2-1.4 mm
3.5-4 Atm (RP)

N° coats: 2



Low baking:
60 min. at 60°C or
40 min. at 80°C
after 5 min.
flash-off at 20°C

DESCRIPTION

Gloss clearcoat.

USE

It has been designed for the world of Sporting, Habitat Interior and in general for industry components and accessories. The product is extremely versatile and usable in all those sectors where carbon fibre is preferred to other materials due to its high mechanical resistance and its refined aesthetic performance.

CHARACTERISTICS

- Easy application
- Good vertical hold
- Very good light and weather resistance
- High solids content
- Fast drying

SUBSTRATE PREPARATION

CARBON FIBRE: degreasing with suitable detergents.

Then apply the primer filler 30100 CARBON PRIMER TRX FILLER after sanding with P320/400 grit paper or Scotch Brite.

APPLICATION

By spray.

Mixing ratio:

Weight / Volume

30102 CARBON LOOK FINISH
00271 SOFT LPL HARDENER
00824 (Slow) o 00825 (Std) LECHSYS UNIVERSAL THINNER

1000 parts
500 parts
300 parts

Pot life at 20°C: 4 h

Spray viscosity: 20" FC4

Ø Air cap: 1.2 -1.4 mm

Air pressure: 3.5-4 Atm (RP)

N° of coats: 2

Recommended film thickness: 40-50 µ

Application conditions: 20-25°C 50-70% R.H.



V.O.C. of the mixture ready for use = 369 g/l

DRYING TIME

Low baking:

60 min. at 60°C or 40 min. at 80°C

after 5 min. flash-off at 20°C

TECHNICAL DATA SHEET N° 0761-GB
UPDATED 11/2023

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