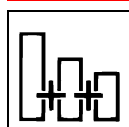


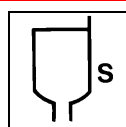
30100 CARBON PRIMER TRX FILLER

Transparent adhesion primer for carbon fibre parts



1000 g +
250 g +
100 g

Pot life at 20°C: 4 h



25" FC 4
at 20°C



Ø1.2-1.4 mm
3.5-4 Atm (RP)

N° coats: 1+1



Low baking:
90 min. at 90°C
after 15 min.
flash-off at 20°C

DESCRIPTION

Transparent adhesion primer filler for carbon fibre.

USE

It has been designed for the world of Sporting, Habitat Interior and in general for industry components and accessories. The product is extremely versatile and usable in all those sectors where carbon fibre is preferred to other materials due to its high mechanical resistance and its refined aesthetic performance.

CHARACTERISTICS

- Easy application
- Very good adhesion
- Very good vertical hold
- High filling power
- Fast drying

SUBSTRATE PREPARATION

CARBONE FIBRE: depending on the surface condition where necessary, accurate and adequate sanding, followed by dust removal and/or degreasing with 00695 SILICONE REMOVER SLOW.

APPLICATION

By spray.

Mixing ratio:

Weight / Volume

30100 CARBON PRIMER TRX FILLER
00271 SOFT LPL HARDENER
00825 LECHSYS UNIVERSAL THINNER **or**
00824 LECHSYS UNIVERSAL THINNER SLOW

1000 parts
250 parts
100 parts

Pot life at 20°C: 4 h
Spray viscosity: 25" FC4
Ø Air cap: 1.2 -1.4 mm
Air pressure: 3.5-4 Atm (RP)
N° of coats: 1+1
Recommended film thickness: 60-100 µ
Application conditions: 20-25°C 50-70% R.H.

V.O.C. of the mixture ready for use = 592 g/l

DRYING TIME

Low baking:
90 min. at 90°C
after 15 min. flash-off at 20°C

SANDING

Dry sanding with P320/400 grit paper or Scotch Brite

OVERCOATING

30102 CARBON LOOK FINISH in dry-on-dry system.

TECHNICAL DATA SHEET N° 0759-GB
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